

Bondone Bristlegrip A

Two-component, low viscous, modified epoxy bonding system

Product Information

Product Name	Bondone Bristlegrip A
Brand	Bondone (DCM Shriram / HSCL)
Type	Two-component, low viscous, modified epoxy bonding system
Pack Sizes	1.1 kg, 5.5 kg, 33 kg
Shelf Life	12 months from manufacture

Features & Applications

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Excellent solvent resistance	Paint brush industries for fixing ferrule to bristles
Excellent mechanical strength	
Electrical insulation	

Technical Specifications

Property	Value
Mixing Ratio (R:H) by weight	100 : 10
Mix Viscosity @ 25°C	300 - 500 mPas
Pot Life (100 gm @ 25°C)	25 - 35 minutes
Bond Strength @ 25°C after 24 hrs	60 kg/cm²
Full Optimum Results	24 hours

Application Guidelines

1. Clean	Clean base surface / wooden handle of brush thoroughly to make it grease and dust free.
2. Filler	If required, mix filler in resin in appropriate quantity.
3. Mix	Mix resin and hardener in 100:10 ratio. Mix gently to avoid bubble formation. Note: color will change after mixing — this is normal.
4. Apply	Place bristles, add resin-hardener mixture and allow to set for 10-12 hours.
5. Cure	Allow to dry for 24 hours for optimum results.

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Source: Bondone Master Brochure | Genuine DCM Shriram Bondone products | GST invoice with every order